

Toyolac™ SX01

Toray Industries, Inc. - Polyamide 6 + ABS

General Information

Product Description

ABS/PA Alloy

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Uses	• Automotive Applications • Automotive Exterior Parts	• Automotive Interior Parts • Luggage	• Seats
Processing Method	• Injection Molding		
ISO Designation	• >PA6+ABS<		

Properties ¹

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.07	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (240°C/10.0 kg)	22	g/10 min	ISO 1133
Molding Shrinkage ²	0.60 to 1.3	%	Internal Method
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (73°F)	7400	psi	ISO 527-2
Tensile Strain (Break, 73°F)	50	%	ISO 527-2
Flexural Modulus (73°F)	270000	psi	ISO 178
Flexural Stress (73°F)	10400	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	35	ft-lb/in ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, 73°F)	103		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	153	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating ³ (0.06 in)	HB		Internal Method

Notes

¹ Typical properties: these are not to be construed as specifications.

² 23°C/50%RH

³ UL94

